



CERTIFICATE
OF FACTORY PRODUCTION CONTROL (FPC)
For system 2+

Certificate No: 1617/CPR/250619-2

This is to certify that the Producer

***ALPHA TEK* P. ANASTASIADIS & Co G.P.**
TECHNICAL & CONSTRUCTION COMPANY

in the factory located at

INDUSTRIAL AREA OF SINDOS, BLOCK 36, GR- 57022
THESSALONIKI, GREECE

implements Factory Production Control system in compliance with the provisions of Regulation (EU) 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR) for the following construction products:

Construction and erection of steel structures for industrial facilities
& equipment with execution class EXC 2
according to requirements of EN 1090-2: 2008+ A1: 2011

and the notified production control certification body QMSCERT has performed the initial inspection of the manufacturing plant and of Factory Production Control and performs the continuous surveillance, assessment and approval of the Factory Production Control.

This certificate attests that all have been implemented as provided for the attestation of compliance to Annex ZA of the standard **EN 1090-1:2009+A1:2011**

This certificate is granted on **25.06.2019** and remains valid as long as there are no significant changes in the harmonized standards in reference or the manufacturing conditions in the factory or the factory production control at the latest until **22.06.2022**.

For the QMSCERT Board



Eleni Bakirtzi



Products Certification
Certificate Nr.: 654



Audit Report: R1617/CPR/250619-2

Date: 25.06.2019

Annex to the Certificate Nr: 1617/CPR/250619-2 of 25.06.2019

**Manufacturer: *ALPHA TEK* P. ANASTASIADIS & Co G.P.
TECHNICAL & CONSTRUCTION COMPANY.
INDUSTRIAL AREA OF SINDOS, BLOCK 36, GR- 57022
THESSALONIKI, GREECE.**

**Applied Standards: EN 1090-1:2009+A1:2011 Execution of steel and aluminium structures. Part 1 Requirements of conformity assessment of structural components.
EN 1090-2:2008+ A1:2011 Execution of steel and aluminium structures. Part 2 Technical requirements for steel structures.**

Range of production: Design, production (cutting, holing, welding, mechanically connecting, corrosion protection) and erection of load-bearing steel structures in all types of industrial equipment's and industrial projects.

Kind of products: Steel structures of classes EXC 1 & EXC 2: 2009+A1:2011

Procedure of conformity assessment & CE marking: 3a, 3b according to table A1 of en 1090-1

Eligibility for welding: Fulfillment of the requirements for quality management system in welding, according to EN ISO 3834-3 .

**Group of basic Materials: 1-1, 8-1, 8-2, 11-1. according to tab.14 & tab 15 of EN 1090-2
(According to CR ISO 15608)**

**Welding procedures: EN ISO 4063:2011 – 135 MAG (Metal Active gas welding)
– 141 TIG (Tungsten Inert gas welding)**

**Authorized personnel of the welding supervision: Anastasiadis Pantelis
Qualification degree: Dipl. Mechanical Engineer**



For QMSCERT

**DIMITRIOS PAPAΔOΠOYΛOΣ
Lead Auditor - Msc. Dipl. Mechanical Engineer
Dipl. Welding Eng. - Level II MT, RT, PT, UT, VT.**



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